

Taps • General Purpose

List #1053 Spiral Point Low Sheer Plug Tap Features:



Substrate - High Speed Steel
 Surface Treatment - Bright
 Chamfer - Plug (3-5 pitch)
 Cut Type - Spiral Point



- Plug chamfer for general purpose applications
- Ground threads for better surface finish & tighter tolerances
- Straight flutes for shallow general purpose applications
- Low shear spiral point for strong cutting edge to push chip forward for through hole applications

Diameter	Decimal Equivalent	Threads Per Inch	Thread Series	Number Of Flutes	Limit	Overall Length	Thread Length	EDP Number
0	.0600	80	UNF	2	H1	1-5/8	5/16	C57285
1	.0730	72	UNF	2	H1	1-11/16	3/8	C57299
2	.0860	56	UNC	2	H2	1-1/4	7/16	C57307
2	.0860	64	UNF	2	H2	1-3/4	7/16	C57309
3	.0860	48	UNC	2	H2	1-13/16	1/2	C57314
3	.9860	56	UNF	2	H2	1-13/16	1/2	C57317
4	.1120	36	UNS	2	H2	1-7/8	9/16	C57322
4	.1120	40	UNC	2	H2	1-7/8	9/16	C57324
4	.1120	48	UNF	2	H2	1-7/8	9/16	C57327
5	.1250	40	UNC	2	H2	1-15/16	5/8	C57338
5	.1250	44	UNF	2	H2	1-15/16	5/8	C57340
6	.1380	32	UNC	2	H3	2	11/16	C57348
6	.1380	40	UNF	2	H2	2	11/16	C57352
8	.1640	32	UNC	2	H3	2-1/8	3/4	C57361
8	.1640	36	UNF	2	H2	2-1/8	3/4	C57365
10	.1900	24	UNC	2	H3	2-3/8	7/8	C57373
10	.1900	32	UNF	2	H3	2-3/8	7/8	C57380
12	.2160	24	UNC	2	H3	2-3/8	15/16	C57388
12	.2160	28	UNF	2	H3	2-3/8	15/16	C57390
1/4	.2500	20	UNC	2	H1	2-1/2	1	C57403
1/4	.2500	20	UNC	2	H2	2-1/2	1	C57404
1/4	.2500	20	UNC	2	H3	2-1/2	1	C57406
1/4	.2500	20	UNC	2	H5	2-1/2	1	C57409
1/4	.2500	20	UNC	2	H11	2-1/2	1	C57411
1/4	.2500	28	UNF	2	H1	2-1/2	1	C57412
1/4	.2500	28	UNF	2	H2	2-1/2	1	C57414
1/4	.2500	28	UNF	2	H3	2-1/2	1	C57415
1/4	.2500	28	UNF	2	H4	2-1/2	1	C57418
5/16	.3125	18	UNC	2	H1	2-23/32	1-1/8	C57425
5/16	.3125	18	UNC	2	H2	2-23/32	1-1/8	C57426
5/16	.3125	18	UNC	2	H3	2-23/32	1-1/8	C57428
5/16	.3125	18	UNC	2	H5	2-23/32	1/1/8	C57431
5/16	.3125	18	UNC	2	H11	2-23/32	1-1/8	C57432
5/16	.3125	24	UNF	2	H1	2-23/32	1-1/8	C57433
5/16	.3125	24	UNF	2	H3	2-23/32	1-1/8	C57437
5/16	.3125	24	UNF	2	H4	2-23/32	1-1/8	C57440
3/8	.3750	16	UNC	3	H1	2-15/16	1-1/4	C57450
3/8	.3750	16	UNC	3	H2	2-15/16	1-1/4	C57451
3/8	.3750	16	UNC	3	H3	2-15/16	1-1/4	C57452
3/8	.3750	16	UNC	3	H5	2-15/16	1-1/4	C57454
3/8	.3750	16	UNC	3	H11	2-15/16	1-1/4	C57455
3/8	.3750	24	UNF	3	H1	2-15/16	1-1/4	C57456
3/8	.3750	24	UNF	3	H3	2-15/16	1-1/4	C57458
3/8	.3750	24	UNF	3	H4	2-15/16	1-1/4	C57459
7/16	.4375	14	UNC	3	H3	3-5/32	1-7/16	C57469
7/16	.4375	14	UNC	3	H5	3-5/32	1-7/16	C57470
7/16	.4375	20	UNF	3	H3	3-5/32	1-7/16	C57472
7/16	.4375	20	UNF	3	H5	3-5/32	1-7/16	C57473
1/2	.5000	13	UNC	3	H3	3-3/8	1-21/32	C57492
1/2	.5000	13	UNC	3	H5	3-3/8	1-21/32	C57493
1/2	.5000	13	UNC	3	H11	3-3/8	1-21/32	C57494
1/2	.5000	20	UNF	3	H3	3-3/8	1-21/32	C57497
1/2	.5000	20	UNF	3	H5	3-3/8	1-21/32	C57498
5/8	.6250	11	UNC	3	H3	3-13/16	1-13/16	C57507
3/4	.7500	10	UNC	3	H3	4-1/4	2	C57523
3/4	.7500	10	UNC	3	H5	4-1/4	2	C57524